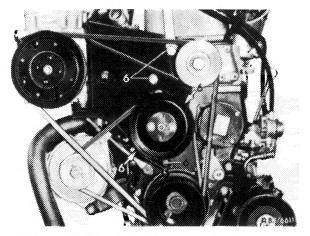
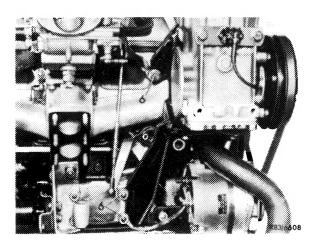
All engines except 130.983

Tightening torques	Nm	(kpm)
8-mm bolts	35	(3.5)
10 mm bolts		(3-3.5)
12 mm bolts	4045	(4-4.5)

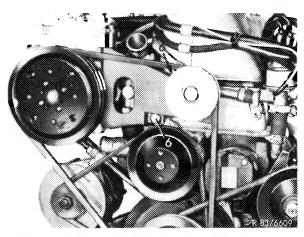
• Check fixing bolts and nuts on the refrigerant compressor bracket on the engine for a tight fit and retighten, if required.



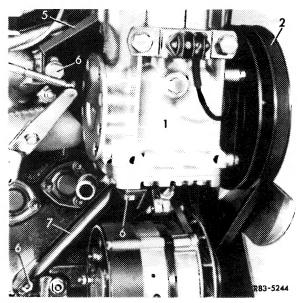
Engines 115, 615, 616, 617 6 Hex-hd. bolt



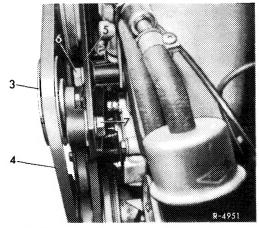
Engines 115, 615, 616, 617 6 Hex-hd. bolt/nut



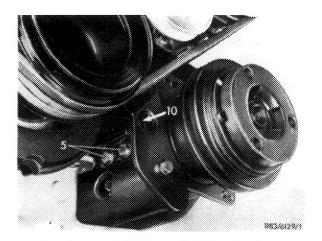
Engines 114, 130 6 Hex-hd. bolt



Engines 114, 130 6 Hex-hd. bolt/nut

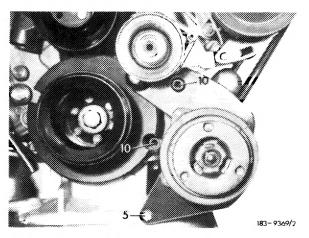


Engines 114, 130 6 Hex-hd. bolt



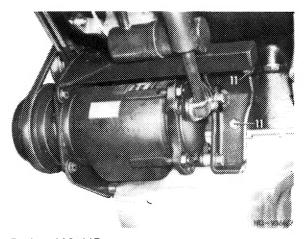
Engines 116, 117 (Support mounting, version 1)

- 5 Hex-hd. screw 10 Hexagonal socket screw

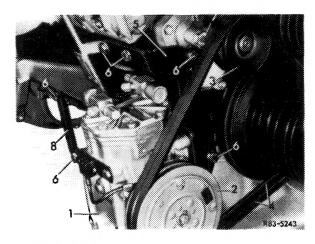


Engines 116, 117 (Support mounting, version 2)

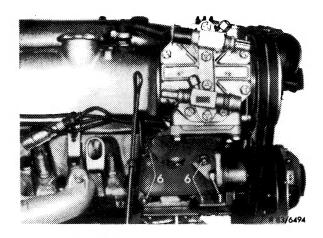
- 5 Hex-hd, screw
 10 Hexagonal socket screw and/or hex-hd, screw
 11 Hex-hd, screw



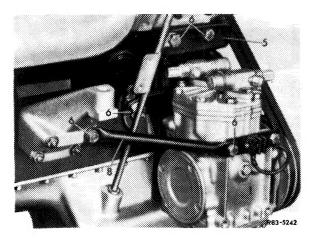
Engines 116, 117 11 Hex-hd. screw



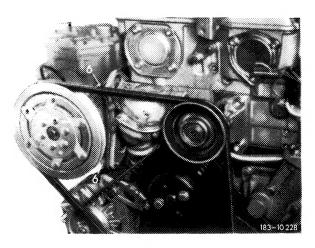
Engine 100.981 6 Hex-hd. bolt



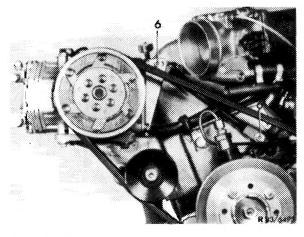
Engine 100.980 6 Hexagonal socket screw



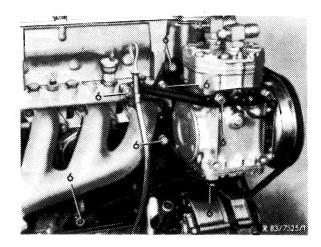
Engine 100.981 6 Hex-hd. bolt/nut



Engine 110 6 Hex-hd. bolt



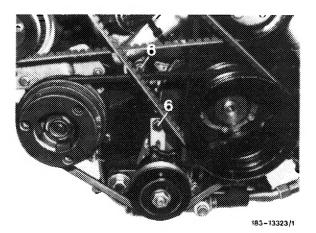
Engine 100.980 6 Hexagonal socket screw



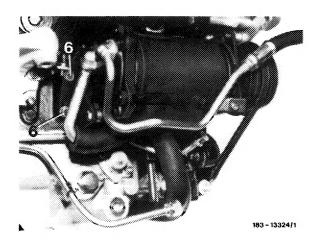
Engine 110 6 Hex-hd. bolt/nut



Engine 100.985 6 Bolts



Engine 100.985



Engine 100.985